



PERFORMANCE ASSEMBLY SOLUTIONS

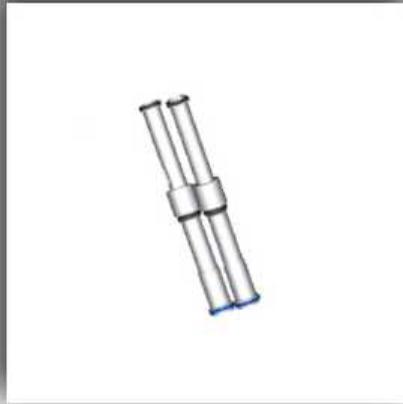
OBSOLETE

Work Instruction

Page 1 of 2

Operation: 45 Description: Push-Rod Tube Sub- Assembly	Prepared By: Quality Approved by: Manufacturing
Revision Date: 02/11/03 Revision Level: 07	Issue Date: 12/05/02 Issued by: Quality
Document Number: PAS-WI-IMC-110402-9	Document Tier: 3
Title: Pushrod Tube Sub-Assembly	

PUSH ROD TUBE SUB-ASSEMBLY



1. Inspect all components for damage, debris, dirt etc.
2. Make certain that all components are present. See parts list below.

MAPICS #	INDIAN PART #	QTY/DESCRIPTION
280033	01-167	PUSHROD COVER ASSEMBLY
		(1)O-Ring Top
		(1)Inner Tube
		(1)Collar
		(1)Spring
	(1 goes to bin)	(2)Washer
		(1)O-Ring Middle
		(1)Outer Tube
		(1) O-Ring Bottom



PERFORMANCE ASSEMBLY SOLUTIONS

OBSOLETE

Work Instruction

Page 2 of 2

3. Lubricate the O-Ring with silicone lubricant.
4. Slide the collar onto the inner or male tube.
5. Slide the spring onto the male tube and inside the collar.
6. Slide the small washer onto the inner or male tube.
7. Slide the smaller, thinner O-Ring onto the male tube.
8. Slide the outer or female tube onto the male tube. Make certain that the flared end is facing the collar, and the O-Ring. Place the two remaining O-Rings on the ends of tubes.
9. Place the remaining washer into the appropriate bin for subsequent applications.
10. Place completed assemblies in the appropriate storage location.

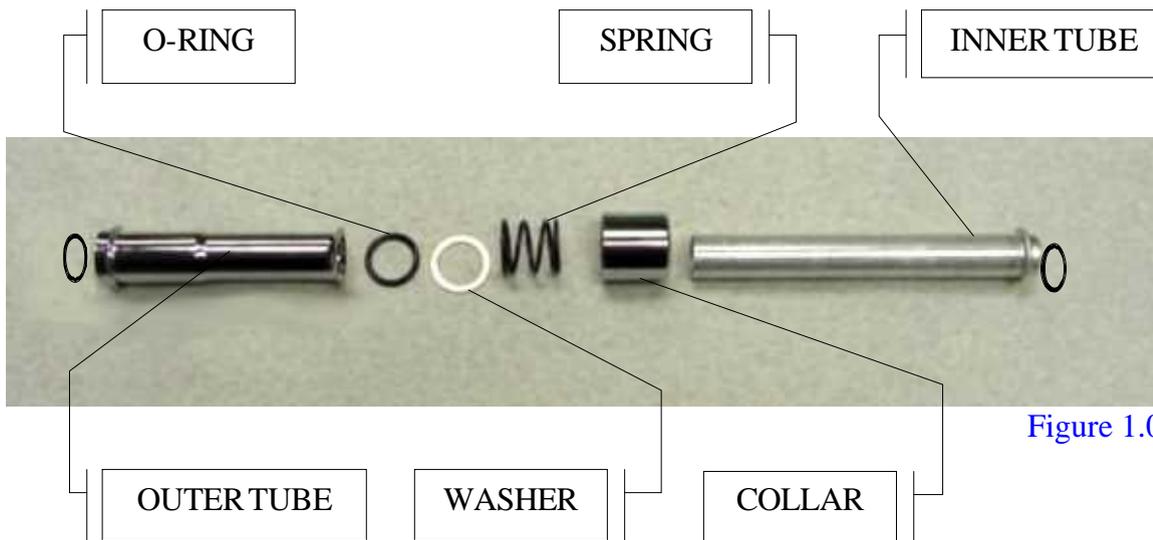


Figure 1.0